



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	49117	Depth Adjustment Nut	22	27002	Key, 3/16 Sq. x 1 1/16	36	49197	Guard (Incls. Ref. 29)
2	49112	Depth Rod	23	49107	Set of 2 Slide Keys	37	49127	Bearing
3	49122	Spring	24	51427	Drive Shaft, 2-6" Sch. 10 & 40	38	49192	Spiral Retaining Ring
4	60995	Flat Washer, 3/4"	24	51432	Drive Shaft Assy. - same as above and includes Ref. 37, 49	39	49057	Lower Roll Housing (Incls. Ref. 20)
5	49262	Label, Depth Adjustment		51817	Drive Shaft, 8-12" Sch 10, 8" Sch 40	40	49177	Retaining Ring
6	49147	Hydraulic Cylinder		51812	Drive Shaft Assy. - same as above and includes Ref. 37, 49	41	49172	Lock Pin
7	49142	Hydraulic Hose	25	87600	Roller Bearing (2)	42	44915	Spring
8	46915	Grease Fitting - 65 Deg.	26	49187	Spiral Retaining Ring	43	49132	Retaining Plate
9	87695	Seal	27	91000	Seal	44	60265	Hex Screw, 1/4" - 20 x 1/2" (3)
10	87710	Roller Bearing	28	49157	Drive Roll, 1"	45	49667	Hex Bolt 3/8" - 11 x 7"
11	49062	Upper Roll Housing (Incls. Ref. 9, 10, 16, 17, 20, 21)	29	49202	Set of 2 Spacers	46	61132	Hydraulic Pump
12	49152	Lock Ring	30	49207	Label, Warning	47	60005	Hex Screw, 1/4" - 20 x 3/4" (4)
13	49082	Piston Rod Coupling	31	48292	Mounting Base Kit - 300	48	27402	Flat Washer (4)
14	45192	Set Screw, 1/4" - 20 x 3/8"		48392	Mounting Base Kit - 1822	49	49607	Bearing Retaining Nut
15	49162	Groove Roll, 1"		48397	Mounting Base Kit - 1224	50	49067	Drive Shaft - for 1", 1 1/4", 1 1/2" rolls and copper roll 2" - 6"
	49097	Groove Roll, 1 1/4" - 1 1/2"		48402	Mounting Base Kit - 535		49627	Drive Shaft Assy. - same as above and includes Ref. 37, 38, 45
	49217	Groove Roll 2" - 6" SC 10/40		60212	Mounting Base Kit - 1233/300 Compact	51	35943	Repair Kit
	51822	Groove Roll, 8" - 12" Sch. 10, 8" Sch. 40				Following Items Not Shown:		
	50127	Groove Roll, Copper 2" - 6"	33	45500	Hex Screw, 1/2" x 1 1/4" (2)	49087		T-Handle Hex Key, 1/8"
16	51723	Set Screw, 1/4" - 20 x 1/2"	32	86445	Lock Washer, 1/2" (2)	49167		Coupling - 535/1822/1224
17	87690	Seal	34	49257	Label, Warning	53987		Roll Storage Case
18	49102	Upper Roll Shaft (Incls. Ref. 8, 22)	35	49212	Hex Screw, 1/4" - 20 x 1 3/4" (2)	54317		Box Wrench
19	49252	Hex Screw, 1/4" - 20 x 1" (2)						
20	46860	Grease Fitting (4)						
21	87610	Roller Bearing						

